



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5032-1
Job Sheet 167027



Part No: D5032-1

Job Qty: 225 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DWG. REV. A ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	225 Ea		11/16/17	0.00	0.00	Start up container	SC
110	Waterjet	225 pcs		11/16/17	0.01	4.44	Waterjet1	SC DAS
130	QC	225 pcs		11/16/17	0.00	0.00	QC8	38
140	HandFinish	225 pcs		11/17/17	0.00	2.43	HandFinish1	2017-11-17 38
150	QC	225 pcs		11/17/17	0.00	0.00	QC7	38
160	Packaging	225 pcs		11/17/17	0.00	0.00	SH423 Packaging3	9-89
170	QC21-SA	225 Ea		11/17/17	0.00	0.00	QC21	17/11/14

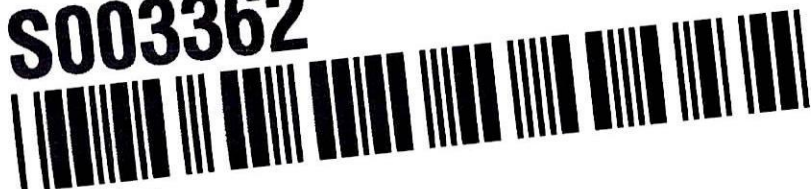
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	5	72	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Doubler	0.800Inches + 0.010 - 0.001	0.810 0.799	Diameter	
3	Doubler	2.500Inches ± 0.030	2.530 2.470		
4	Doubler	1.250Inches ± 0.030	1.280 1.220		
5	Doubler	1.100Inches ± 0.030	1.130 1.070		
6	Doubler	0.550Inches ± 0.030	0.580 0.520		
7	Doubler	1.800Inches ± 0.010	1.810 1.790		
8	Doubler	0.040Inches ± 0.010	0.050 0.030		

DART
AEROSPACE
S003362



Doubler

PART NO:
Revision:
Operation:
Quantity:
Change No:

D5032 - 1

Start up Operation
225

Mfg Date: 10/29/17
Job No: 167027

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